



JINDAL POLY FILMS LTD.

HEAD OFFICE :

Plot No. 12, Sector B1, Local Shopping Complex, Vasant Kunj, New Delhi - 110070
Phone No : +91 11 26139256 - 265
Fax No : +91 11 26125739

WORKS :

28 - KM, Stone, Nashik - Igatpuri Road, Village : Mundegaon, Maharashtra
Phone : + 91 2553 229100
Fax : + 91 2553 229200

Website : www.jindalpoly.com

TECHNICAL DATA SHEET OPP FILMS

**TRANSPARENT NON HEAT SEALABLE
ONE SIDE CORONA TREATED
METALLISABLE**

JS10/12/15/17/18/20/25/30N1-MZ

STRUCTURAL CONFIGURATION



- METAL RECEPTIVE CORONA TREATED SKIN
- MODIFIED TRANSPARENT INNER SKIN
- TRANSPARENT CORE
- MODIFIED TRANSPARENT INNER SKIN
- UNTREATED NON HEAT SEALABLE SKIN

APPLICATIONS :

NON HEATSEALABLE BASE FILM FOR ALUMINIUM VACUUM METALLISATION

DESCRIPTION :

Transparent, Non Heat Sealable, One Side Corona Treated OPP Base Film for Vacuum Metalisation Application. The corona treated side is specifically designed with metal receptive material for excellent adhesion of aluminium on the surface during metallisation.

SALIENT FEATURES :

- High Surface Gloss and Transparency
- Excellent Surface Treatment Retention
- Excellent Adhesion of Aluminium on Treated Side
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability



TECHNICAL DATA SHEET

TECHNICAL DATA										
PROPERTIES	TEST METHOD	UNIT	JS10N1-MZ	JS12N1-MZ	JS15N1-MZ	JS17N1-MZ	JS18N1-MZ	JS20N1-MZ	JS25N1-MZ	JS30N1-MZ
PHYSICAL										
Thickness	ASTM D 374	Micron	10	12	15	17	18	20	25	30
Grammage	JPFTM	gm/m ²	9.1	10.9	13.7	15.5	16.4	18.2	22.7	27.3
Yield	JPFTM	m ² /kg	109.9	91.7	73.0	64.5	60.9	54.9	44.0	36.6
SURFACE										
Treatment Level (Min)	ASTM D 2578	dyne/cm	40	40	40	40	40	40	40	40
OPTICAL										
Haze (Max)	ASTM D 1003	%	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Gloss (Min) at 45° Angle	ASTM D 2457	-	94	94	94	94	94	94	94	94
MECHANICAL										
Coefficient of Friction (Max)	ASTM D 1894	Static	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
		Kinetic	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48
Tensile Strength (Min)	ASTM D 882	MD	1300	1300	1300	1300	1300	1300	1300	1300
		kg/cm ² TD	2700	2700	2700	2700	2700	2700	2700	2700
Modulus (Min)	ASTM D 882	MD	18000	18000	18000	18000	18000	18000	18000	18000
		kg/cm ² TD	28000	28000	28000	28000	28000	28000	28000	28000
Elongation (Max)	ASTM D 882	MD	190	190	190	190	190	190	190	190
		% TD	70	70	70	70	70	70	70	70
THERMAL										
Shrinkage (Max) at 120°C / 5 min	JPFTM	MD	4.5	4.5	4.0	3.5	3.5	3.5	3.5	3.5
		% TD	2.5	2.5	2.0	1.5	1.5	1.5	1.5	1.5
Seal Initiation Temperature (Max)	JPFTM	°c	-	-	-	-	-	-	-	-
Sealing Strength (Min) at 120°C / 2 Bar	JPFTM	gms/25mm	-	-	-	-	-	-	-	-
BARRIER										
Water Vapour Transmission Rate	ASTM E 398	gm/m ² /24h	9.0	8.5	7.5	6.5	6.5	6.0	5.0	4.5
Oxygen Gas Transmission Rate	ASTM D 3985	cc/m ² /24h	2300	2200	2050	1850	1850	1800	1700	1650

The values provided in the Technical Data Sheet are typical performance data and are believed to be accurate. These are given in good faith, but users are advised to conduct their own tests on representative samples and not on the actual product dispatched. JINDAL POLY FILMS LIMITED doesn't guarantee or warranty typical values and fitness for its use for a specific purpose. The user is solely responsible for all determinations by the application of this information or the safety and suitability of our products, either alone or in combination with other products.

Storage & Handling:

It is a fact that dyne level decays over time in BOPP films and the decay is further aggravated with extreme environmental conditions. If film rolls are to be stored for a long time, it is preferable to maintain a constant, preferably low temperature (below 30°C) and a low humidity (below 70% RH) to maximize shelf life of the product & to minimize dyne level decay.

JPFTM : JINDAL POLY FILMS TEST METHOD, MD : MACHINE DIRECTION, TD : TRANSVERSE DIRECTION